



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5067-011-Rework Job Sheet R170686



Part No: D5067-011-Rework

Job Qty: 1 ea

Part Name: Basket Assembly, Heavy Duty Lid, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 1/18/18

Job Tracking No:

Due Date: 1/23/18

Created By: Mario Poulin

Type: Rework

Description:

Note: (Copied from part D5067-011-) DWG D5067 REV.A IPP REV.A 17.08.30 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	1 Ea		1/22/18	0.00	0.00	Start Up Handfinish		18-1-23
110	HandFinish	1 pcs		1/23/18	0.00	1.00	HandFinish4		DAS
120	QC	1 pcs		1/23/18	0.00	0.00	QC5		38
130	Packaging	1 pcs		1/23/18	0.00	0.00	Packaging3-2		9-89
140	QC21-SA	1 Ea		1/23/18	0.00	0.00	QC21		21

Part Op 100 - RA72

Descriptions: 110 - ASSEMBLE AS PER DWG (SEE NOTE 8) AND INSTALL PLACARD.

130 - Identify as per dwg & Stock in QC Quarantine for RA72

JAN 29 2016

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
97447A010	Blind Rivet FM131311	4 pcs (4 ea)	100-Start up Operation	
AN3-11A	Bolt 5014740	4 Ea (4 ea)	100-Start up Operation	
AN3-14A	Bolt FM138040-40	4 Ea (4 ea)	100-Start up Operation	
AN3-16A	Bolt 5017088	2 Ea (2 ea)	100-Start up Operation	
AN310-4	Nut 5000528	3 Ea (3 ea)	100-Start up Operation	
AN310C4	Nut 5019390	3 Ea (3 ea)	100-Start up Operation	
AN4-12	Bolt 5015684	3 Ea (3 ea)	100-Start up Operation	
AN4-13A	Bolt 5014729	6 Ea (6 ea)	100-Start up Operation	
AN4C15	Bolt 5019364	1 Ea (1 ea)	100-Start up Operation	
AN5-17A	Bolt 5014156	4 Ea (4 ea)	100-Start up Operation	
D3914-041-Rework	Long Basket Lid Assembly (350) 5033731	1 Ea (1 ea)	100-Start up Operation	
D3917-3	Washer 501156	6 Ea (6 ea)	100-Start up Operation	
D5068-041-Rework	Long Basket Base Assembly, LH/RH 5033332	1 Ea (1 ea)	100-Start up Operation	
D5554-1-Rework	Bracket 5034111	2 Ea (2 ea)	100-Start up Operation	
MS21042L3	Nut 5016501	10 Ea (10 ea)	100-Start up Operation	
MS21042L4	Nut 5016351	6 Ea (6 ea)	100-Start up Operation	
MS21042L5	Nut 5016880	4 Ea (4 ea)	100-Start up Operation	
MS24665-151	Cotter Pin 5015686	4 Ea (4 ea)	100-Start up Operation	
MS24665-300	Cotter Pin 5015687	2 Ea (2 ea)	100-Start up Operation	
NAS1149C0432R	Washer 5025742	2 Ea (2 ea)	100-Start up Operation	
NAS1149C0463R	Washer FM137736-15	3 Ea (3 ea)	100-Start up Operation	
NAS1149F0332P	Washer 5020603	16 Ea (16 ea)	100-Start up Operation	
NAS1149F0432P	Washer 5024445	18 Ea (18 ea)	100-Start up Operation	

* D5533-200 (F165834) (x1) 18-1-23

Plex 1/18/18 1:01 PM dart.poulin.mario

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Date :	Step #:	QTY Effective :	MRB (QS1042) Approval
Description Work Order Deviation		Disposition	Completed By
			Lead hand / Supervisor Approval Verification
			QC / QA Coordinator Approval

Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					

NAS1149F0563P
N31515H4L

Washer
Washer

FA138170-9
FA134376

100-Start up Operation
100-Start up Operation

4 Ea (4 ea)
2 Ea (2 ea)

Part Specifications

Specifications could not be found.

Plex 1/18/18 1:01 PM dart.poulin.mario

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part I: _____ NCR I: _____ Date: _____ Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com	DISPOSITION Operation 01/23/18 Job No: R170686	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <th colspan="4">AGAINST DEPARTMENT/PROCESS</th> </tr> <tr> <td style="width: 25%;"> Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ </td> <td style="width: 25%;"> Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ </td> <td style="width: 25%;"> Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ </td> <td style="width: 25%;"> Engineering ☐ Quality ☐ Other ☐ </td> </tr> <tr> <td colspan="3">QTY Effective : _____</td> <td>MRB (QSI042) Approval</td> </tr> <tr> <td colspan="3" style="height: 200px; vertical-align: top;">Disposition</td> <td> Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval </td> </tr> </table>	AGAINST DEPARTMENT/PROCESS				Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐	Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐	Engineering ☐ Quality ☐ Other ☐	QTY Effective : _____			MRB (QSI042) Approval	Disposition			Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval
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DART AEROSPACE S034693 S034693 Basket Assembly, Heavy Duty Lid, LH PART NO: D5067-011 Original Serial #: S034693 Revision: REWORK Operation: Start up Operation Change No:	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <th colspan="3">FAULT CATEGORY</th> </tr> <tr> <td style="width: 33%;"> Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ </td> <td style="width: 33%;"> Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ </td> <td style="width: 33%;"> Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐ </td> </tr> </table>			FAULT CATEGORY			Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐									
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Environme _____ Desig _____ Doc/Da _____ Equip/Toolir _____ Handling/Pi _____ Materi _____ Internal Transpo _____ Tribal Knowledge _____ LO _____	Substation ☐ Process Improvement ☐ Marks/Chatter ☐ Past Expiry Date ☐ Manufacturing Process ☐ Misidentified ☐ Past Due ☐ OTHER : _____																	